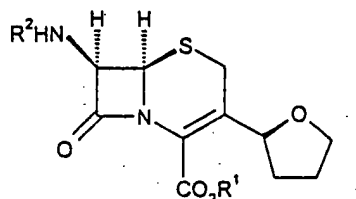


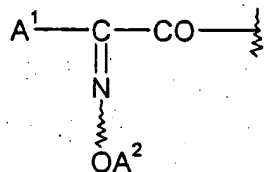
**COUPLING PROCESS AND INTERMEDIATES USEFUL FOR PREPARING  
CEPHALOSPORINS**

**Abstract of the Invention**

This invention relates to a novel process for the preparation of 3-cyclic-ether-  
5 substituted cephalosporins of formula I



wherein the group  $\text{CO}_2\text{R}^1$  is a carboxylic acid or a carboxylate salt and  $\text{R}^2$  has the formula:

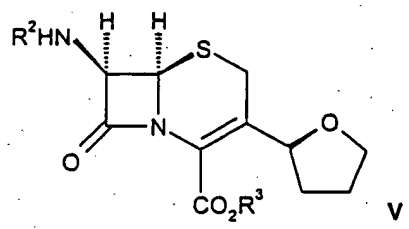
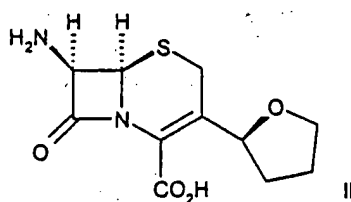


wherein

10  $\text{A}^1$  is selected from the group consisting of  $\text{C}_{6-10}$ aryl,  $\text{C}_{1-10}$ heteroaryl and  $\text{C}_{1-10}$ heterocyclyl;

$\text{A}^2$  is selected from the group consisting of hydrogen,  $\text{C}_{1-6}$ alkyl,  $\text{C}_{3-10}$ cycloalkyl,  $\text{C}_{6-10}$ aryl,  $\text{C}_{1-6}$ alkyl(CO)( $\text{C}_{1-6}$ )alkyl-O-,  $\text{HO}(\text{CO})(\text{C}_{1-6})$ alkyl, mono-( $\text{C}_{6-10}$ aryl)( $\text{C}_{1-6}$ alkyl), di-( $\text{C}_{6-10}$ aryl)( $\text{C}_{1-6}$ alkyl) and tri-( $\text{C}_{6-10}$ aryl)( $\text{C}_{1-6}$ alkyl);

15 from a zwitterionic compound of formula II; or from a compound of formula V:



wherein  $\text{R}^2$  is as defined above and  $\text{R}^3$  is para-nitrobenzyl or allyl.

The invention also relates to the preparation of the above compounds of formulae II and V.